

**CERTIFICATE OF COMPLIANCE  
FOR RADIOACTIVE MATERIAL PACKAGES**

1. a. CERTIFICATE NUMBER <b>9291</b>	b. REVISION NUMBER <b>4</b>	c. DOCKET NUMBER <b>71-9291</b>	d. PACKAGE IDENTIFICATION NUMBER <b>USA/9291/B(U)F-85</b>	PAGE <b>1</b>	PAGES <b>OF 3</b>
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2. PREAMBLE

- a. This certificate is issued to certify that the package (packaging and contents) described in Item 5 below meets the applicable safety standards set forth in Title 10, Code of Federal Regulations, Part 71, "Packaging and Transportation of Radioactive Material."
  - b. This certificate does not relieve the consignor from compliance with any requirement of the regulations of the U.S. Department of Transportation or other applicable regulatory agencies, including the government of any country through or into which the package will be transported.
3. THIS CERTIFICATE IS ISSUED ON THE BASIS OF A SAFETY ANALYSIS REPORT OF THE PACKAGE DESIGN OR APPLICATION

a. ISSUED TO (Name and Address)

Columbiana Hi Tech, LLC  
1802 Fairfax Road  
Greensboro, NC 27407

b. TITLE AND IDENTIFICATION OF REPORT OR APPLICATION

Eco-Pak Specialty Packaging application dated  
November 30, 2000, as supplemented.

4. CONDITIONS

This certificate is conditional upon fulfilling the requirements of 10 CFR Part 71, as applicable, and the conditions specified below.

5.

(a) Packaging

- (1) Model No: Eco-Pak Liqui-Rad (LR) Transport Unit Package
- (2) Description

The LR Package is designed to transport Type B quantities of fissile uranyl nitrate solutions. The package uses thermal and impact limiting systems to protect the containment vessel and prevent the contents from being released. The primary structural components of the LR packaging consist of a stainless steel containment vessel, a carbon steel outer vessel and a carbon steel framing system. The containment vessel is built in accordance with ASME Pressure Vessel Code (Section VII, Division 1) but does not require an ASME stamp. Double O-ring seals on the containment vessel's primary and secondary lids provide a leak tight seal which is leak testable. A closed-cell phenolic foam surrounds the top and bottom head area of the containment vessel and ceramic fiber blanket and board insulation are used in the sidewalls and outer lid for thermal insulation and impact absorption. The maximum volume of the contents is limited to 230 gallons which maintains a minimum ullage of 33 gallons.

The LR is a cylindrical package set in a rectangular angle frame. The dimensions of the package are approximately 56"(l) x 56"(w) x 73"(h). The maximum weight of the package is 5692 pounds. The outer vessel is constructed of 10 gauge carbon steel. The containment vessel is constructed of 1/4 inch stainless steel with 1/4 inch thick flanged and dished heads. The containment vessel is rated at 50 psig pressure. Closed-cell phenolic or polyurethane foam and ceramic fiber insulation are sandwiched between the containment vessel and the package's outer shell.

The package is designed to be leak-tight (maximum allowable leakrate of  $1 \times 10^{-7}$  ref-cm<sup>3</sup>/sec). The containment vessel is closed using a double O-ring and is secured by sixteen 5/8 inch stainless steel studs. The outer lid is closed with four 5/8 inch

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5.(a)(2) Continued

stainless steel bolts and nuts. The package is also equipped with plastic plugs to vent any gases that may be generated by the insulation during a fire event. All valves and fittings are provided within sealed enclosures to contain any leakage during valve failure.

(3) Drawings

The packaging is constructed and assembled in accordance with Columbiana Hi Tech Drawing Nos.:

LR-SAR, Sheet 1 of 4, Rev. 2, Sheet 2 of 4, Rev. 3, Sheet 3 of 4, Rev. 5 and Sheet 4 of 4, Rev. 6.

5.(b) Contents

(1) Type and form of material

Low enriched Uranyl Nitrate solutions with the specifications shown in Table 1 below. The uranium concentration must be less than or equal to 125 gU/liter with an enrichment less than or equal to 5.0 wt% U-235. Non-fissile chemical impurities may be present up to the chemical impurity specification in Table 1. Additionally, fissile isotopes are also limited to the quantities in Table 1.

(2) Maximum quantity of material per package

230 gallons of Uranyl Nitrate solution with limits as shown in table 1.

Table 1

ITEM	SPECIFICATION
Solution Density	$\leq 1.17$ g/cc
Chemical Impurities	$\leq 1500$ $\mu$ g/gU
Nitric Acid Normality	0.1 - 0.7
Uranium Concentration	$\leq 125$ gU/l
U-232	$\leq 2.0E-03$ $\mu$ g/gU
U-234	$\leq 2.0E+03$ $\mu$ g/gU
U-235	$\leq 0.05$ g/gU (12 pounds maximum quantity of U-235 per LR)
U-236	$\leq 2.5E+04$ $\mu$ g/gU
U-238	remainder of uranium
Pu/Np Alpha Activity	$\leq 93$ Bq/gU
Gamma Emitters	$0.515E-01$ Ci

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5. (c) Criticality Safety Index

Minimum transport index to be shown on label for nuclear criticality control:

0.0

6. In addition to the requirements of Subpart G of 10 CFR Part 71:

- (a) The package must be prepared for shipment and operated in accordance with the Operating Procedures in Chapter 7 of the application.
- (b) Each packaging must be acceptance tested and maintained in accordance with the Acceptance Tests and Maintenance Program in Chapter 8 of the application.

7. The package authorized by this certificate is hereby approved for use under the general license provisions of 10 CFR 71.17.

8. Expiration date: October 31, 2006.

**REFERENCES**

ESP application dated November 30, 2000

Supplements dated: June 28, and August 30, 2001, January 18, April 11 and June 19, 2002.

Columbiana Hi Tech Front End, LLC supplements dated: August 21, September 4, and November 8, 2002.

Columbiana Hi Tech, LLC supplements dated: January 28, 2005

FOR THE U.S. NUCLEAR REGULATORY COMMISSION



John D. Monninger, Chief  
Licensing Section  
Spent Fuel Project Office  
Office of Nuclear Material Safety  
and Safeguards

Date February 23, 2005